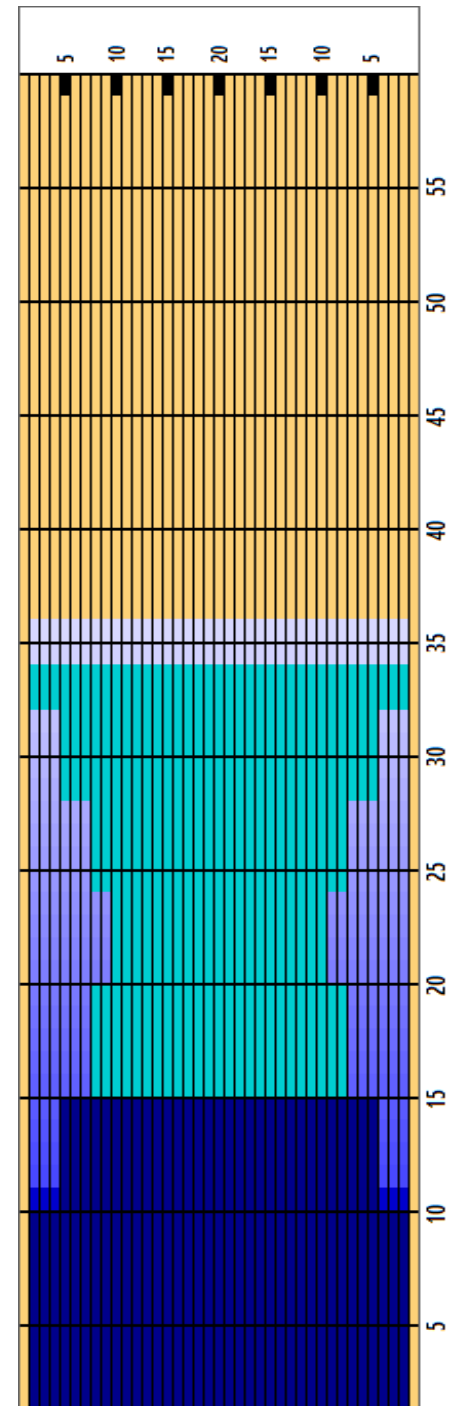


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	21 mL	Reverse Oil Total	5.44 mL	Volume Oil Total	26.44 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	7400
2	5L	5R	2	18	3	A	62	10.2	15.3	5.1	2480
3	8L	8R	2	18	3	A	50	15.3	20.4	5.1	2000
4	10L	10R	2	14	3	A	42	20.4	24.3	3.9	1680
5	8L	8R	2	14	3	A	50	24.3	28.2	3.9	2000
6	5L	5R	2	14	3	A	62	28.2	32.1	3.9	2480
7	2L	2R	2	10	3	A	74	32.1	34.9	2.8	2960
8	2L	2R	0	10	3	A	0	34.9	36.0	1.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	36.0	15.0	-21.0	0
2	5L	5R	2	14	3	B	62	15.0	11.1	-3.9	2480
3	2L	2R	2	14	3	B	74	11.1	7.2	-3.9	2960
4	2L	2R	0	10	3	B	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.67	1.04	1	1	1.04	1.67

